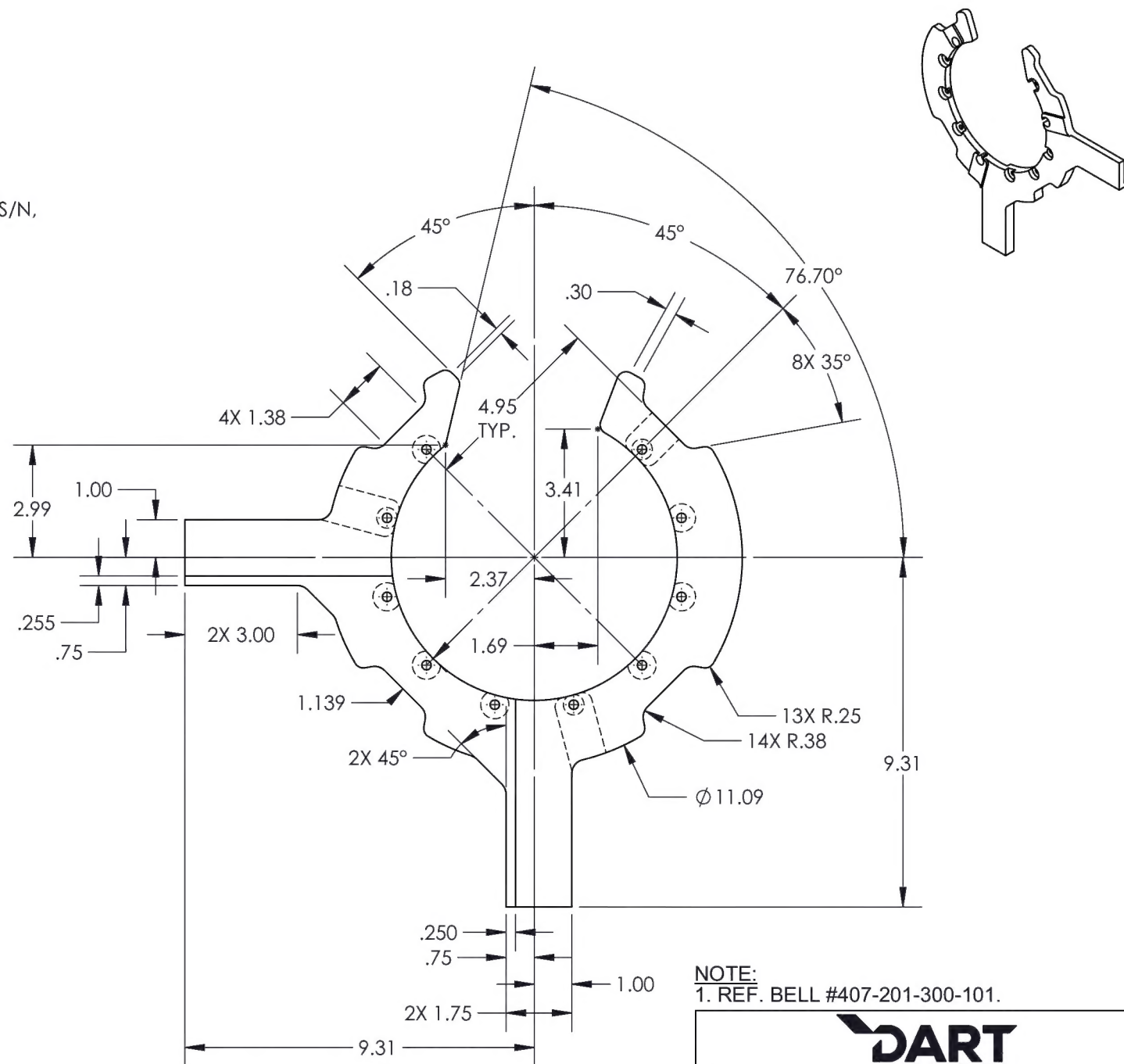



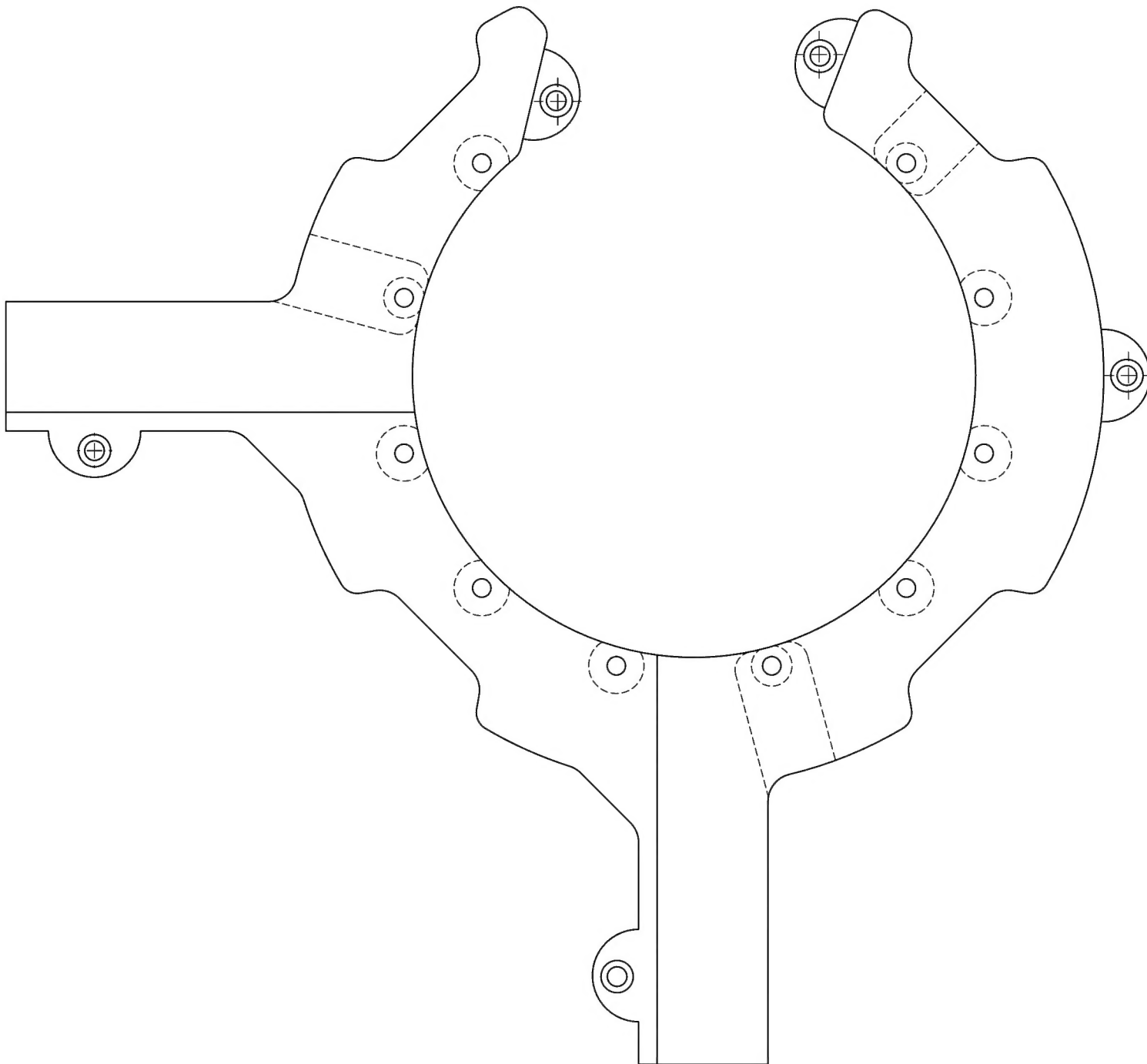
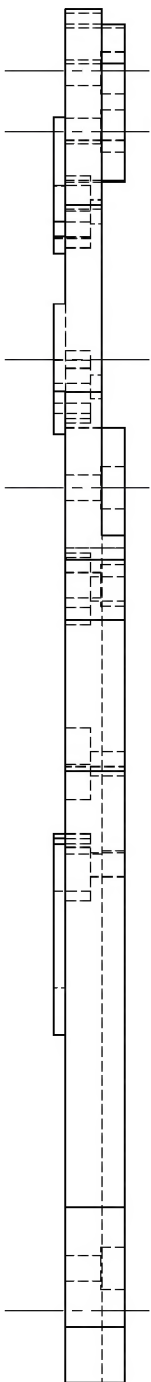
| REVISIONS |         |  |            |         |          |
|-----------|---------|--|------------|---------|----------|
| REV       | ECR     | DESCRIPTION  | DATE       | INITIAL | APPROVED |
| A         |         | CH'D NOTCHED FEATURE DIMENSIONS TO COME FROM CENTER OF Ø7.623 NOT CENTER OF NOTCH.           | 10/19/2012 | RJC     | GE       |
| B         | 14-0116 | CH'D TITLE BLOCK WAS RED BARN IS DART. CH'D DIMENSION TOLERANCES ON NON-CRITICAL DIMENSIONS. | 8/6/2014   | DJN     | DW       |




|   |                   |                         |
|---|-------------------|-------------------------|
|  |                   |                         |
| TITLE<br>SWASHPLATE RIGGING TOOL  |                   |                         |
| DWG NO.<br>RBT400227  |                   | REV<br>B                |
| MAT'L 304 S.S.  |                   | DRAWN BY: CLOUGH        |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES                                |                   | APPROVED <i>D. Weid</i> |
| .XXX ± .005<br>.XX ± .01<br>.X ± .1   |                   | REAT<br>TREAT<br>FINISH |
| FRACTIONS ± 1/8<br>ANGLES ± 5°  |                   | SPEC                    |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R                                       |                   | USED ON MODEL           |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING  |                   | BELL 407                |
| SCALE<br>1:4  | DATE<br>9/30/2011 | SHEET 1 OF 3            |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description             | Material | B/O INFORMATION OR SPECIFICATIONS | PG. |
|----------|----------|-----|--------|----------|-------------------------|----------|-----------------------------------|-----|
|          |          |     |        | 1        | SWASHPLATE RIGGING TOOL | 304 S.S. | 1 x 14-1/2 x 15                   | 1   |

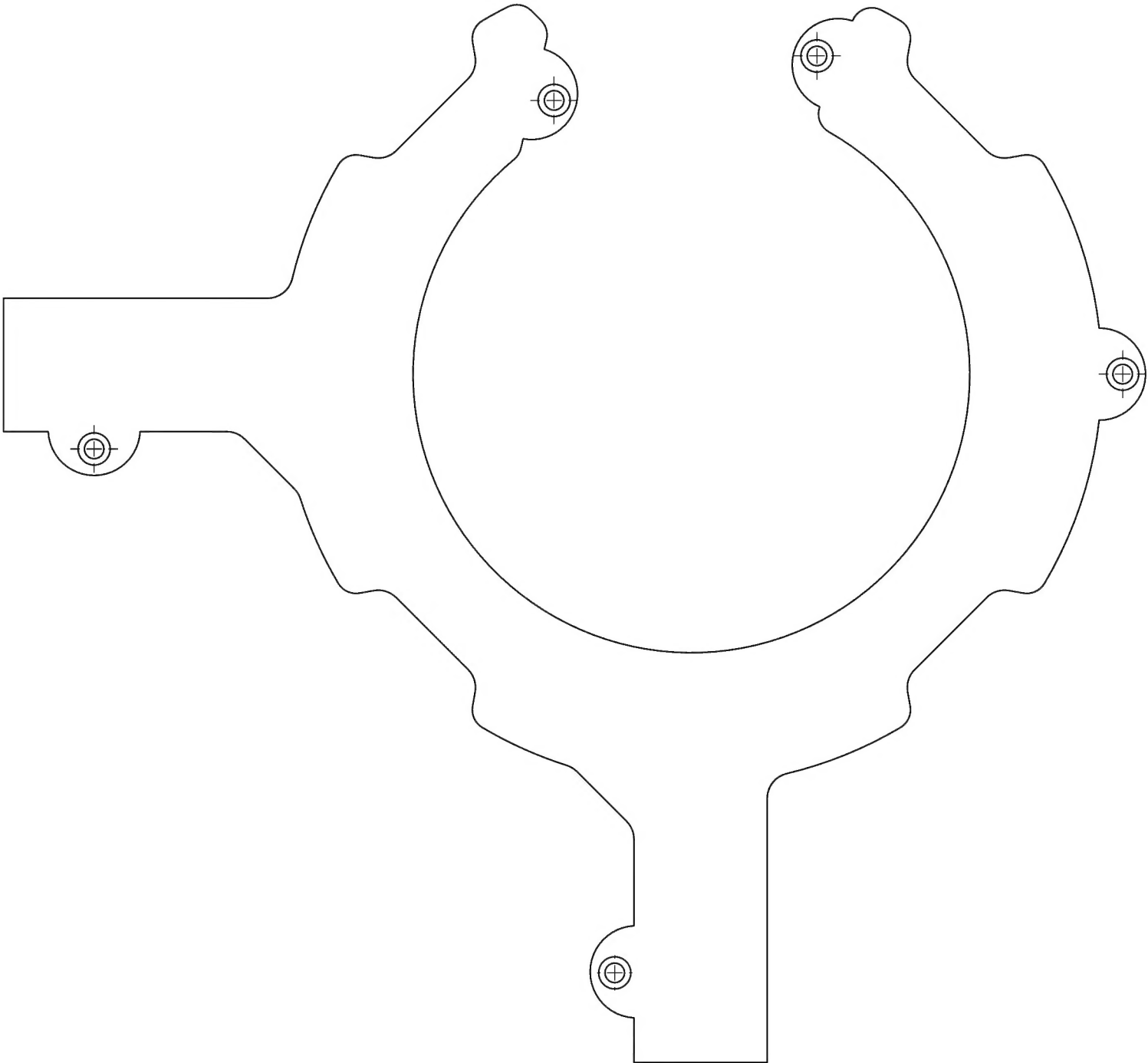
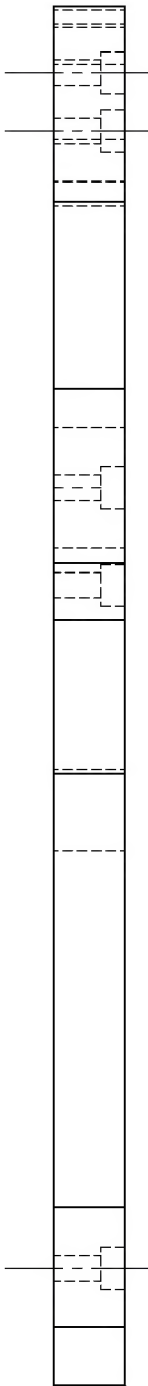
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MACHINE  
BLANK


|  |                |                           |
|--|----------------|---------------------------|
|  RED BARN MACHINE |                |                           |
| TITLE<br>SWASHPLATE RIGGING TOOL   |                |                           |
| DWG NO.<br>RBT400227   |                | REV<br>B                  |
| MAT'L 304 S.S.   |                | DRAWN BY: CLOUGH          |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES   |                | APPROVED <i>D. Weil</i>   |
| .XXX ± .005 FRACTIONS ± 1/32   |                | HEAT                      |
| .XX ± .01 ANGLES ± .5°   |                | TREAT                     |
| .X ± .1  |                | FINISH                    |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R  |                | SPEC                      |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING   |                | USED ON MODEL<br>BELL 407 |
| SCALE 1:2  | DATE 9/30/2011 | SHEET 2 OF 3              |

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WATERJET  
BLANK

NOTE:  
WATER JET BLANK IS .030 OFFSET FROM FINAL  
DIMENSIONS.

|  |                |                        |
|--|----------------|------------------------|
|  RED BARN MACHINE |                |                        |
| TITLE<br>SWASHPLATE RIGGING TOOL   |                |                        |
| DWG NO.<br>RBT400227   |                | REV<br>B               |
| MAT'L 304 S.S.   |                | DRAWN BY: CLOUGH       |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES   |                | APPROVED <i>D Weil</i> |
| .XXX ± .005 FRACTIONS ± 1/32   |                | HEAT                   |
| .XX ± .01 ANGLES ±.5°  |                | TREAT                  |
| .X ± .1  |                | FINISH                 |
| 1. BREAK ALL SHARP EDGES .015 x 45°<br>OR .015R  |                | SPEC                   |
| 2. DIMENSIONAL LIMITS APPLY AFTER<br>PLATING   |                | USED ON MODEL          |
|  |                | BELL 407               |
| SCALE 1:2  | DATE 9/30/2011 | SHEET 3 OF 3           |